

FIG. 1

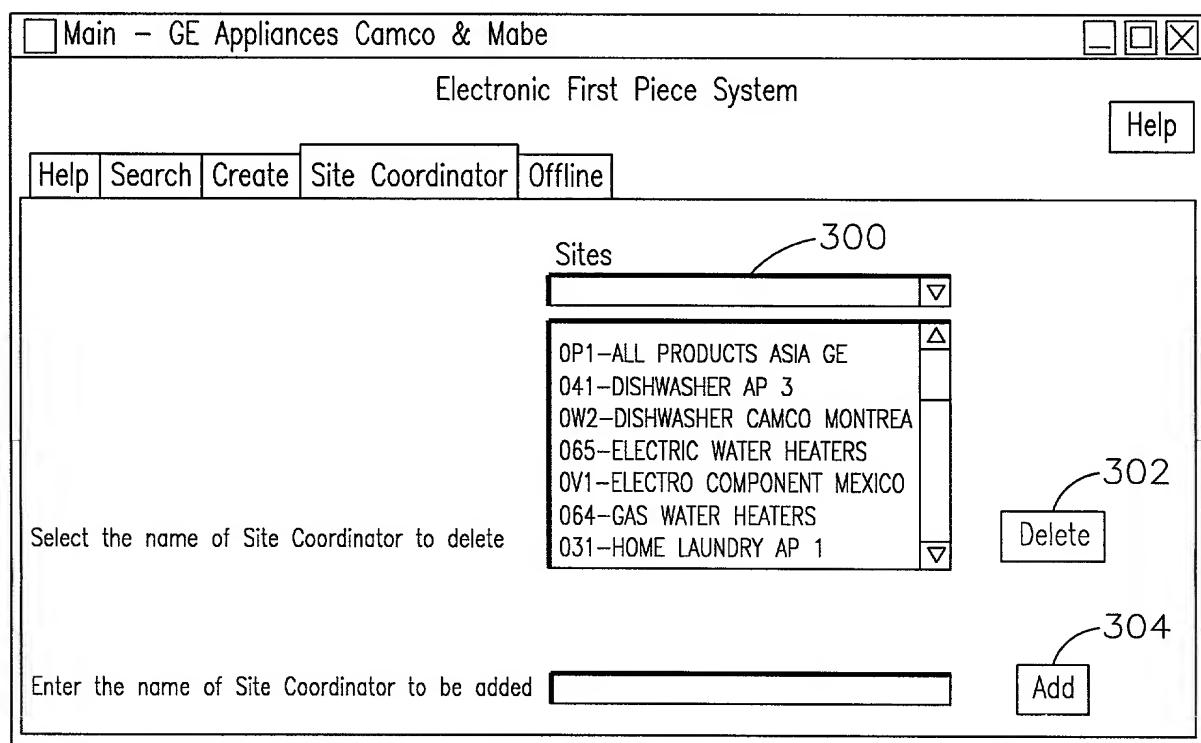


FIG. 3

FIG. 2A

FIG. 2B

FIG. 2

TO DO LIST: 4/26/2007

- Submittals
  - 1 (Latest)
- Maintenance
  - Initial Request
  - Supplier Reply
- Measurement
  - Supplier
    - Dimension
    - Appearance
    - Lab
  - Mfg.
    - Dimension
    - Appearance
    - Lab
- Remarks
- Disposition
- Documents
- Charge History

Select Primary Site

031 - Home Laundry AP 1 (AP1) ▼

Select Other Site

Dwg. No:	Rev.*:	0
PT/Op.*:	Rev.*:	0
Part Name:		
Sub System:	<span style="border: 1px solid black; padding: 0 2px;">▼</span>	

Manufacturing Contacts

Authority	Name*	Title*
Initiator*	Just Glenn A(LC26367)	AQ Eng <span style="border: 1px solid black; padding: 0 2px;">▼</span>
Site Coordinator*	<span style="border: 1px solid black; padding: 0 2px;">▼</span>	Proj Coord <span style="border: 1px solid black; padding: 0 2px;">▼</span>
Dispositioner	<span style="border: 1px solid black; padding: 0 2px;">▼</span>	Find Design Eng <span style="border: 1px solid black; padding: 0 2px;">▼</span>
Approver	<span style="border: 1px solid black; padding: 0 2px;">▼</span>	Find AQ Eng <span style="border: 1px solid black; padding: 0 2px;">▼</span>
Quality Engineer	<span style="border: 1px solid black; padding: 0 2px;">▼</span>	Find AQ Eng <span style="border: 1px solid black; padding: 0 2px;">▼</span>

**Select one of the Two	Internal Mfg:	<span style="border: 1px solid black; padding: 0 2px;">▼</span>
	Supplier Code:	<span style="border: 1px solid black; padding: 0 2px;">▼</span>
Supplier Type	<span style="border: 1px solid black; padding: 0 2px;">▼</span>	
Supplier Name		
Street Address1*		
Street Address2*		
City/State/Country/Zip*		
Supplier POC*		
User No*		
Bus Phone*		
E-mail Address*		

Related Suppliers

Supplier Code/Name	Type	Authority
<span style="border: 1px solid black; padding: 0 5px;">Find</span>		
<span style="border: 1px solid black; padding: 0 5px;">Add Supplier</span>		<span style="border: 1px solid black; padding: 0 5px;">Delete Supplier</span>

Parts
Req For:
No. of Samples:

Dimension*	<input type="radio"/> Yes	<input checked="" type="radio"/> No	0
Laboratory*	<input type="radio"/> Yes	<input checked="" type="radio"/> No	0
Appearance*	<input type="radio"/> Yes	<input checked="" type="radio"/> No	0
Toxicity	<input type="radio"/> Yes	<input checked="" type="radio"/> No	0

← 200

FIG. 2A

200

Tooling No.

Cavity

First Piece Type\*  Tooling  Productor

Reason for FPR\*

Due Date (MM/DD/YY)\*

Send Samples TO\*

Project No.

Purchase Order No.\*

\*\*Select one of the Two  BCR  BCN  BCN Sheet No.

Capability Study,Gage R&R requirements - ADD required dimensions

Cap Study,Gage R&R	Dimension	Sheet	Zone
		0	

Add Documents  Delete Documents

Required with first Piece Packet?

Fpr Samples* <input type="text"/>	<input type="radio"/> Yes <input checked="" type="radio"/> No
Process Flow/Map* <input type="text"/>	<input type="radio"/> Yes <input checked="" type="radio"/> No <input type="radio"/> On File
Quality Plan* <input type="text"/>	<input type="radio"/> Yes <input checked="" type="radio"/> No <input type="radio"/> On File
Required for CTQ <input type="text"/>	<input type="radio"/> Yes <input checked="" type="radio"/> No <input type="radio"/> On File
Gage R&R* <input type="text"/>	<input type="radio"/> Yes <input checked="" type="radio"/> No <input type="radio"/> On File

1. \* Indicates Required Fields  
 2. \*\* Indicates any one of the two fields is Required  
 3. Blue colored fields indicate Required fields

FIG. 2B

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Worklist	Search	Create	Site Coordinator	Offline
Search Criteria				
Search		Clear		
First Piece Report Number <span style="float: right;">△</span> <input style="width: 100%;" type="text" value="402"/>				
AND Site <span style="float: right;">404</span> <input style="width: 100%;" type="text" value="ALL"/> <span style="float: right;">▽</span> <span style="float: right;">406</span> Base Drawing <input style="width: 100%;" type="text"/>				
Contact <input style="width: 100%;" type="text"/> <span style="float: right;">Find</span> Supplier <input style="width: 100%;" type="text"/> <span style="float: right;">Find</span>				
Internal Mfg <input style="width: 100%;" type="text"/> Project No <input style="width: 100%;" type="text"/> Sub System <input style="width: 100%;" type="text"/> <span style="float: right;">▽</span> BCN <input style="width: 100%;" type="text"/> BCR <input style="width: 100%;" type="text"/>				
Status 408 <input type="checkbox"/> Initiated 410 <input type="checkbox"/> Posted To Supplier 412 <input type="checkbox"/> Acknowledged By Supplier 414 <input type="checkbox"/> Waiting for Assignment 416 <input type="checkbox"/> Waiting For Disposition				

FIG. 4

500 5/8 +

502

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Electronic First Piece System

Worklist Search Create Site Coordinator Offline

Transfer Request

Worklist of  
Jane Doe Find

Refresh

Initiated(5)

Posted To Supplier(1)

Acknowledged By Supplier(1)

Export Print Click On 'Fpr/Submittal' Value to Open a Specific First Piece Report

	Fpr/Submit	Base Dwg/Rev	Parts/Rev	Part Desc	Tool/Cavity	Supplier	Site	Status
Copy		1895-78/0	526A/0	WIDGET		CEA	031	Initiated
Copy	310100003/1	4569-789/1	52/1	HOSE		GEA	031	Initiated
Copy	410100004/1	/0	/0				041	Initiated
Copy	410100005/1	/0	/0				041	Initiated
Copy	F10100001/1	/0	/0				0F1	Initiated

< | | >

504

FIG. 5

600

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Electronic First Piece System

Worklist Search Create Site Coordinator Offline

Transfer Request

Worklist of  
Jane Doe Find

Refresh

Initiated(4)

Export Print Click On 'Fpr/Submittal' Value to Open a Specific First Piece Report

	Fpr/Submit	Base Dwg/Rev	Parts/Rev	Part Desc	Tool/Cavity	Supplier	Site	Status
Copy	410100003/1	/0	/0				041	Initiated
Copy	410100004/1	/0	/0				041	Initiated
Copy	410100005/1	/0	/0				041	Initiated
Copy	F10100001/1	/0	/0				0F1	Initiated

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602

Click Copy button to create a Design Report by copying an existing similar Report. (e.g., Making revisions).

FIG. 6

FIG. 7

FIG. 8

900 7/8 +

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Electronic First Piece Online

FPR No/Submittal No: 410100003/1

Status: Posted To Supplier

Logged in As: Initiator, Site Coordinator, Dispositioner

**Remarks for the FPR**

Exemplary Remark	Entered On	Entered By
Dimensions for cavity 1, 2, 3, only... will submit cav. 4 dimensions after reworked.	02/02/01	L505271
Supplier's Remark		

**Submittals**

- Submittals
- 1 (Latest)
- Maintenance
- Initial Request
- Supplier Reply
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- Supplier
- Dimension
- Appearance
- Lab
- Mfg.
- Dimension
- Appearance
- Lab
- Remarks
- Disposition
- Documents
- Charge History

902 1000 FIG. 9

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Electronic First Piece Online

FPR No/Submittal No: 410100003/1

Status: Initiated

Logged in As: Initiator

**First Piece Report Status**

Dimension	<input type="text"/>
Laboratory	<input type="text"/>
Appearance	<input type="text"/>

Definitions of toxicity code, for example.

\*Dimensioner should complete before sending to approver. (Use drop-down boxes.)

**Part Used On**

EL/Dev#	<input type="text"/>
# of Parts	<input type="text"/>
Program Name	<input type="text"/>
Program Desc	<input type="text"/>
Sub Component	<input type="text"/>

**Submittals**

- Submittals
- 1 (Latest)
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- Lab
- Mfg.
- Dimension
- Appearance
- Lab
- Remarks
- Disposition
- Documents
- Charge History

FIG. 10

1100

8/8 +

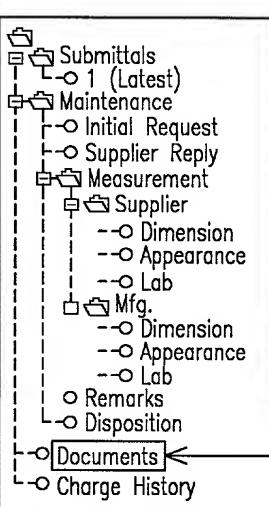
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Electronic First Piece Online

FPR No/Submittal No: 410100003/1 Save Changes Cancel Changes Save Offline Print

Status: Initiated  
Logged in As: Initiator

Post To Supplier Cancel Request



Description	Updated By	Last Updates
<span style="border: 1px solid black; padding: 2px;">Opens File Menu</span> <span style="border: 1px solid black; padding: 2px;">ADD</span> 1002 <span style="border: 1px solid black; padding: 2px;">Attach Documents</span> <div style="border: 1px solid black; padding: 5px; margin-top: 10px;">           Allows user to add documents, e.g., Capability Study, Gage R&amp;R, Quality Plans, etc. The appropriate data requirement fields will be checked yes, if any of these documents are required.         </div>		

FIG. 11

1200

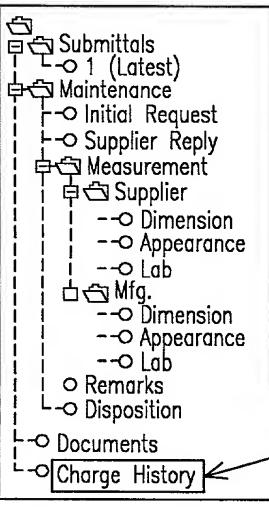
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Electronic First Piece Online

FPR No/Submittal No: 410100003/1 Save Changes Cancel Changes Save Offline Print

Status: Initiated  
Logged in As: Initiator

Post To Supplier Cancel Request



Changes	Updated By	Updated On
ADD SITE=041	John Doe	2001-01-24
ADD CONTACT=L5052711	John Doe	2001-01-24
STATUS=Initiated	John Doe	2001-01-24

Revision History

Allows tracking who made revisions, when, and what changes where made.

FIG. 12